

## SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS130-W

- For checking, identifying and specifying the roughness by symbol
- Accuracy: +12% ~ -17%
- Meets ISO 2632
- Rust-proof, made of pure Nickel



Machining method	Roughness (Ra)	Quantity
Flat lapping	0.05, 0.1, 0.2 $\mu$ m	3pcs
	2, 4, 8 $\mu$ m	
Reaming	0.4, 0.8, 1.6 $\mu$ m	3pcs
	16, 32, 63 $\mu$ m	
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6 $\mu$ m	6pcs
	2, 4, 8, 16, 32, 63 $\mu$ m	
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 $\mu$ m	6pcs
	16, 32, 63, 125, 250, 500 $\mu$ m	
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 $\mu$ m	6pcs
	16, 32, 63, 125, 250, 500 $\mu$ m	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 $\mu$ m	6pcs
	16, 32, 63, 125, 250, 500 $\mu$ m	